



## Nissan Navara D22 2.5L 1999-2015

- 1. Remove rear tail pipe and muffler assembly from the vehicle.
- 2. Remove centre connecting pipe and flex join pipe from the vehicle.
- 3. Remove gear box bracket.
- 4. Unbolt the four tail shaft bolts and move tail shaft to the side.
- 5. Remove turbo dump pipe heat shield.
- 6. Remove turbo dump pipe. We advise to spray the 2 nuts and 2 bolts with WD40 before removing. Hint: It is sometimes easier to remove the bottom RHS turbo bolt from underneath the car using an extension bar.
- 7. Insert the supplied EGT plug into the turbo dump pipe.
- 8. Fit the turbo dump pipe section to the turbo outlet flange using the two supplied M10x1.25 nuts, two M10x1.5 studs and two M10x1.5 nuts. Tighten all 4 nuts.
- 9. Fit the front pipe section to the turbo dump pipe and tighten finger tight with the supplied 3/8 UNC nuts.
- 10. Re fit the tail shaft back into place using the four factory nuts and bolts.
- 11. Fit the cat/cat delete flex section to the front pipe and tighten finger tight with the supplied 3/8 UNC nuts.
- 12. Re fit the gear box bracket as per image 1 using the four supplied nyloc nuts, washers, and bolts and two of the factory gear box bolts.
- 13. Fit the pipe only/resonator or muffler section to the connecting pipe and tighten finger tight with the supplied 3/8 UNC nuts.
- 14. Fit the tailpipe to the pipe only/resonator or muffler section and tighten finger tight with the supplied 3/8 UNC nuts.





- 15. Check over exhaust making sure everything is aligned and then tighten all bolts and nuts from the front to back of the vehicle.
- 16. Enjoy your IGNITE exhaust!

Image 1.

